

Technical Information Food Waste Disposers



Overview

Best practice dictates the removal of food waste quickly and completely from commercial kitchens, eliminating unpleasant odours and spillages, and the risk of contaminating fresh or cooked food. Food waste disposers are essential for the efficient and hygienic removal of preparation waste and table scraps.

IMC food waste disposers are safe and easy to use, and offer unique features and enhanced performance and reliability.

The range of installation options available from IMC ensures that the needs of every caterer can easily be met. For the range summary and appropriate food waste disposer please see the IMC product selector. All IMC food waste disposers can be fitted to a Mechline services box.

Electrical Connection

All electrical work must be carried out by a qualified electrician in accordance with the IEE Codes of Practice.

Product Conformity

IMC food waste disposers conform to the Machine Safety Directive 89/392/EEC as amended by 91/368/EEC and 93/44/EEC and are manufactured under quality system BSEN ISO 9001:2000. They also conform to the protection requirements of the Electro Magnetic Compatibility Directive 89/336/EEC and are manufactured in accordance with harmonised standards EN 50-014-1 Generic Emission and EN 50-014-2 Generic Immunity (plus product specific standards). They also satisfy the essential requirements of the Low Voltage Directive 73/23/EEC amended by 93/68/EEC.

All IMC food waste disposers are WRAS approved and manufactured in accordance with standards BSEN 60335-1 and BSEN 60335-2-16.

Marine Applications

A wide range of marine voltages are available. IMC food waste disposers meet the requirements of regulation 3(1)(c), 4(2) and 5(2)(c) of Annex V of MARPOL 73/78.

Warranty

IMC food waste disposers come with one year parts and labour warranty. (subject to usage and regular maintenance as laid down in the operation and installation manual).

Spare Parts

Spare parts are available for all major serviceable items. Please contact:

IMC service telephone: +44 (0)1978 667743 IMC spares telephone: +44 (0)1978 667764 Fax: +44 (0)1978 729990 E-mail: parts@imco.co.uk

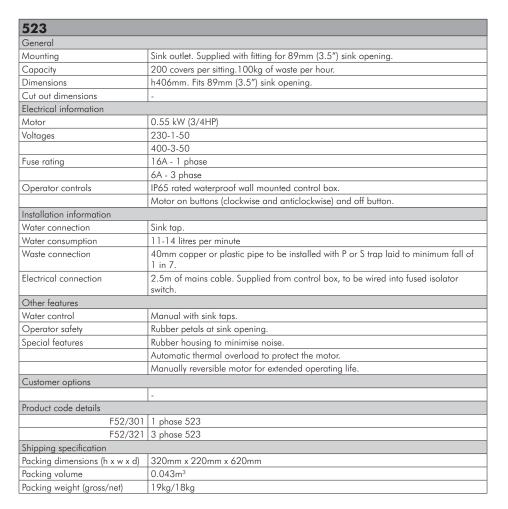
Product Selector

Use this simple guide to select the best IMC food waste disposer for your requirements.

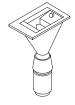
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Covers per sitting	200	400	400	400	850	850	1000	1000	1350	1350	1450	1450	1450	1850	1850
Waste per hour (Kg)	100	200	200	250	400	400	500	500	600	600	700	700	700	900	900
Soft Waste: (Plate waste, vegetables, peelings, meat and fish scraps.)	V	~	~	٧	V	~	~	~	~	~	~	~	~	V	~
Medium Waste: (Small pork and chicken bones, vegetables and fruit.)				٧	V	~	~	~	~	~	~	~	~	V	~
Tough Waste: (All red meat bones, cauliflower stalks, fish skins.)									~	~	~	~	~	~	~
Compatible with WastePro				~	V	~	~		~	~	~	~		~	
Compatible with Troughs							~	~				V	~	~	~
Motor kW	0.55	0.55	0.55	1.1	1.1	1.1	1.1	1.1	2.2	2.2	2.2	2.2	2.2	4	4
Motor HP	3/4	3/4	3/4	1 1/2	1 1/2	1 1/2	1 1/2	1 1/2	3	3	3	3	3	5 1/2	5 1/2
Mounting	Under Sink	In Tabling	Free Standing	Under Sink	In Tabling	Free Standing	Free Standing or in Tabling	Free Standing or in Tabling	In Tabling	Free Standing	Free Standing	Free Standing or in Tabling	Free Standing or in Tabling	Free Standing or in Tabling	Free Standing or in Tabling
Model	523	525	526	723	725	726	904	904X	825	826	825DS	1204	1204X	1604	1604X
Refer to Page No	3	3	4	5	5	6	9/10	9/10	7	7	8	11/12	11/12	13/14	13/14

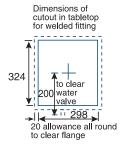
Please note: All capacities are approximate and may vary depending on the mix of waste types. Rice and pasta must be mixed well with other food wastes.

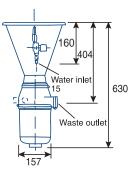






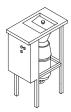


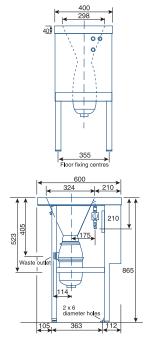




525	
General	
Mounting	Weld into tabling.
Capacity	400 covers per sitting. 200kg of waste per hour.
Dimensions (h x w x d)	630mm x 330mm x 355mm
Cut out dimensions	-
Electrical information	
Motor	0.55 kW (3/4 HP)
Voltages	230-1-50
	400-3-50
Fuse rating	16A - 1 phase
	6A - 3 phase
Operator controls	IP65 rated waterproof wall mounted control box.
	Motor on buttons (clockwise and anticlockwise) and off button.
Installation information	
Water connection	15mm connection. Minimum pressure (head) of 0.4 bar (4m). Water to be taken fror storage cistern and not from rising main to meet UK water regulations.
Water consumption	11-14 litres per minute.
Waste connection	42mm copper or plastic pipe to be installed with P or S trap laid to minimum fall of 1 in 7.
Electrical connection	2.5m of mains cable supplied from control box, to be wired into fused isolator switch
Other features	
Water control	Solenoid valve for automatic water control.
Operator safety	Metal baffle and time delayed interlock system.
Special features	Rubber housing to minimise noise.
	Automatic thermal overload to protect the motor.
	Manually reversible motor for extended operating life.
Customer options	, 1
•	-
Product code details	
F52/500	1 phase 525
F52/520	3 phase 525
Shipping specification	
Packing dimensions (h x w x d)	770mm x 410mm x 510mm
Packing volume	0.161m ³
Packing weight (gross/net)	30kg/28kg
*	All diagram dimensions are in mm

All diagram dimensions are in mm

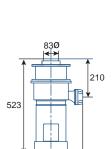




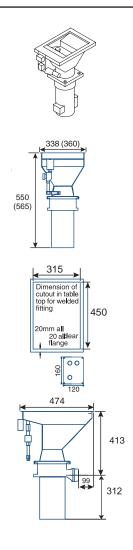
526	
General	
Mounting	Free standing with stainless steel front panel.
Capacity	400 covers per sitting. 200kg of waste per hour.
Dimensions (h x w x d)	865mm x 400mm x 600mm
Cut out dimensions	-
Electrical information	
Motor	0.55 kW (3/4HP)
Voltages	230-1-50
	400-3-50
Fuse rating	16A - 1 phase
	6A - 3 phase
Operator controls	IP65 rated waterproof integral controls.
	Motor on buttons (clockwise and anticlockwise) and off button.
Installation information	
Water connection	15mm connection. Minimum pressure (head) of 0.4 bar (4m). Water to be taken from storage cistern and not from rising main to meet UK water regulations.
Water consumption	11-14 litres per minute.
Waste connection	42mm copper or plastic pipe to be installed with P or S trap laid to minimum fall of 1 in 7.
Electrical connection	2.5m of mains cable supplied from control box, to be wired into fused isolator switch.
Other features	
Water control	Solenoid valve for automatic water control.
Operator safety	Metal baffle and time delayed interlock system.
Special features	Rubber housing to minimise noise.
	Automatic thermal overload to protect the motor.
	Manually reversible motor for extended operating life.
Customer options	
	Stainless steel side panels.
Product code details	
F52/602	1 phase 526
F52/622	3 phase 526
E35/056	Stainless steel side panel 526
Shipping specification	
Packing dimensions (h x w x d)	680mm x 580mm x 1020mm
Packing volume	0.402m ³
Packing weight (gross/net)	50kg/36kg

All diagram dimensions are in mm



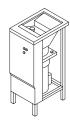


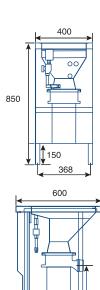
723				
General				
Mounting	Sink outlet. Supplied with fitting to be welded into 86mm sink opening.			
Capacity	400 covers per sitting. 200kg of waste per hour.			
Dimensions	h530mm. Fits 83mm sink opening.			
Cut out dimensions	-			
Electrical information				
Motor	1.1kW (1½HP)			
Voltages	230-1-50			
	400-3-50			
Fuse rating	16A - 1 phase			
	6A - 3 phase			
Operator controls	IP65 rated waterproof wall mounted control box.			
	Motor on buttons (clockwise and anticlockwise) and off button.			
Installation information				
Water connection	15mm connection. Minimum pressure (head) of 0.4 bar (4m). Water to be taken from storage cistern and not from rising main to meet UK water regulations.			
Water consumption	14-18 litres per minute			
Waste connection	2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7.			
Electrical connection	2.5m of mains cable supplied from contol box, to be wired into fused isolator switch.			
Other features				
Water control	Solenoid valve for automatic water control.			
Operator safety	Metal baffle.			
Special features	Automatic thermal overload to protect the motor.			
	Manually reversible motor for extended operating life.			
Customer options				
	-			
Product code details				
F60/305	1 phase 723			
	3 phase 723			
Shipping specification				
Packing dimensions (h x w x d)	770mm x 410mm x 510mm			
Packing volume	0.161m ³			
Packing weight (gross/net)	42kg/40kg			



725	
General	
Mounting	Weld into tabling.
Capacity	850 covers per sitting. 400kg of waste per hour.
Dimensions (h x w x d)	550mm x 338mm x 474mm - 1 phase 565mm x 338mm x 474mm - 3 phase
Cut out dimensions	315mm x 450mm
Electrical information	
Motor	1.1kW (1½HP)
Voltages	230-1-50
	400-3-50
Fuse rating	16A - 1 phase
	6A - 3 phase
Operator controls	IP65 rated waterproof wall mounted control box.
	Motor on buttons (clockwise and anticlockwise) and off button.
Installation information	
Water connection	15mm connection. Minimum pressure (head) of 0.4 bar (4m). If using mains water supply specify class A air break with special baffle.
Water consumption	14-18 litres per minute
Waste connection	2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7.
Electrical connection	2.5m of mains cable supplied from control box, to be wired into fused isolator switch.
Other features	
Water control	Solenoid valve for automatic water control.
Operator safety	Metal baffle and time delayed interlock system.
Special features	Automatic thermal overload to protect the motor.
	Manually reversible motor for extended operating life.
Customer options	
	Class A airbreak.
	Magnetic cutlery saver.
Product code details	
F60/100	1 phase 725
F60/121	3 phase 725
\$99/047**	Class A airbreak
**	Magnetic cutlery saver
Shipping specification	
Packing dimensions (h x w x d)	640mm x 500mm x 880mm
Packing volume	0.161m ³
Packing weight (gross/net)	49kg/42kg

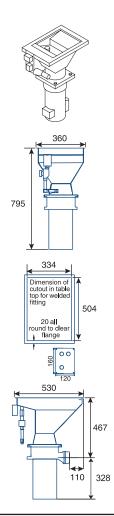
- This option must be ordered with the machine. All diagram dimensions are in mm





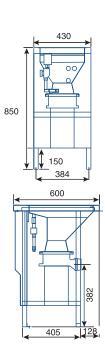
726				
General				
Mounting	Free standing.			
Capacity	850 covers per sitting. 400kg of waste per hour.			
Dimensions (h x w x d)	850mm x 400mm x 600mm			
Cut out dimensions	-			
Electrical information				
Motor	1.1kW (1½HP)			
Voltages	230-1-50			
	400-3-50			
Fuse rating	16A - 1 phase			
	6A - 3 phase			
Operator controls	IP65 rated waterproof wall mounted control box.			
	Motor on buttons (clockwise and anticlockwise) and off button.			
Installation information	,			
Water connection	15mm connection. Minimum pressure (head) of 0.4 bar (4m). If using mains water supply specify class A air break with special baffle.			
Water consumption	14-18 litres per minute			
Waste connection	$2^{\prime\prime}$ BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7.			
Electrical connection	2.5 of mains cable supplied from control box, to be wired into fuse isolator switch.			
Other features				
Water control	Solenoid valve for automatic water control.			
Operator safety	Metal baffle and time delayed interlock system.			
Special features	Automatic thermal overload to protect the motor.			
	Manually reversible motor for extended operating life.			
Customer options				
	Stainless steel side panels.			
	Class A airbreak.			
	Magnetic cutlery saver.			
Product code details				
F60/200	1 phase 726			
F60/221	3 phase 726			
E60/010	Stainless steel side panel 726			
S99/047**	Class A airbreak			
**	Magnetic cutlery saver			
Shipping specification				
Packing dimensions (h x w x d)	690mm x 580mm x 1000mm			
Packing volume	0.292m ³			
Packing weight (gross/net)	63kg/48kg			

- This option must be ordered with the machine. All diagram dimensions are in mm



825					
General					
Mounting	Weld into tabling.				
Capacity	1350 covers per sitting. 600kg of waste per hour.				
Dimensions (h x w x d)	795mm x 360mm x 530mm				
Cut out dimensions	334mm x 504mm				
Electrical information					
Motor	2.2kW (3HP)				
Voltages	400-3-50				
Fuse rating	10A - 3 phase				
Operator controls	IP65 rated waterproof wall mounted control box.				
	Motor on buttons (clockwise and anticlockwise) and off button.				
Installation information					
Water connection	15mm connection. Minimum pressure (head) of 0.4 bar (4m). If using mains water supply specify class A air break with special baffle.				
Water consumption	18-27 litres per minute				
Waste connection	2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7.				
Electrical connection	2.5m mains cable wired from fused isolator switch into controller.				
Other features					
Water control	Solenoid valve for automatic water control.				
Operator safety	Metal baffle and time delayed interlock system.				
Special features	Automatic thermal overload to protect the motor.				
	Manually reversible motor for extended operating life.				
Customer options					
	Class A airbreak.				
	Magnetic cutlery saver.				
Product code details					
F68/121	3 phase 4 wire 825				
F68/120	3 phase 5 wire 825				
S99/047**	Class A airbreak				
**	Magnetic cutlery saver				
Shipping specification					
Packing dimensions (h x w x d)	640mm x 500mm x 980mm				
Packing volume	0.265m³				
Packing weight (gross/net)	62kg/56kg				



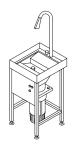


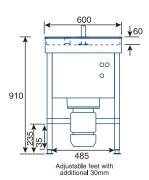
826	
General	
Mounting	Free standing.
Capacity	1350 covers per sitting. 600kg of waste per hour.
Dimensions (h x w x d)	850mm x 430mm x 600mm
Electrical information	
Motor	2.2kW (3HP)
Voltages	400-3-50
Fuse rating	10A - 3 phase
Operator controls	IP65 rated waterproof wall mounted control box.
	Motor on buttons (clockwise and anticlockwise) and off button.
Installation information	
Water connection	15mm connection. Minimum pressure (head) of 0.4 bar (4m). If using mains water supply specify class A air break with special baffle.
Water consumption	18-27 litres per minute
Waste connection	2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7.
Electrical connection	2.5m mains cable wired into integral controller.
Other features	
Water control	Solenoid valve for automatic water control.
Operator safety	Metal baffle and time delayed interlock system.
Special features	Automatic thermal overload to protect the motor.
	Manually reversible motor for extended operating life.
Customer options	
	Remote control box.
	Stainless steel side panels.
	Class A airbreak.
	Magnetic cutlery saver.
Product code details	
	3 phase 4 wire 826
	3 phase 5 wire 826
	Stainless steel side panel 826
	Class A airbreak
**	Remote control Box
**	Magnetic Cutlery Saver
Shipping specification	
Packing dimensions (h x w x d)	620mm x 480mm x 980mm
Packing volume	0.292m ³
Packing weight (gross/net)	73kg/63kg

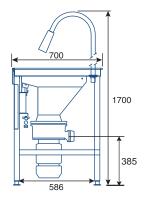
- ** This option must be ordered with the machine.

 * All diagram dimensions are in mm

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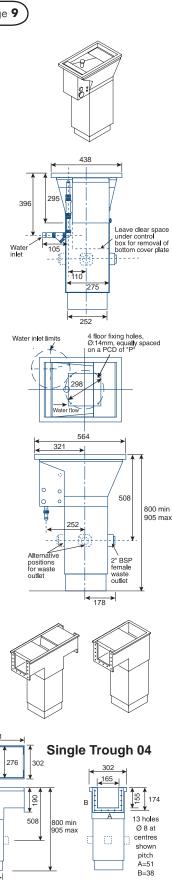


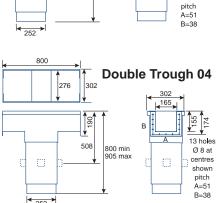




825DS	
General	
Mounting	Free standing.
Capacity	1450 covers per sitting. 700kg of waste per hour.
Dimensions (h x w x d)	1700mm x 600mm x 700mm
Electrical information	
Motor	2.2kW (3HP)
Voltages	400-3-50
Fuse rating	10A - 3 phase
Operator controls	IP65 rated waterproof wall mounted control box.
·	Motor on buttons (clockwise and anticlockwise) and off button.
Installation information	
Water connection	15mm connection. Minimum pressure (head) of 0.4 bar (4m). If using mains water supply specify class A air break with special baffle.
Water consumption	18-27 litres per minute
Waste connection	$2^{\prime\prime}$ BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7.
Electrical connection	2.5m mains cable wired into integral controller.
Other features	
Water control	Solenoid valve for automatic water control.
Operator safety	Metal baffle and time delayed interlock system.
Special features	Retractable pre-rinse spray for dishes and cleaning.
	Large self contained tabling with high edges for better waste containment and throughput.
	Automatic thermal overload to protect the motor.
	Manually reversible motor for extended life.
Customer options	
	Remote control box.
	Stainless steel side panels.
	Class A airbreak.
	Magnetic cutlery saver.
Product code details	
F68/321	3 phase 4 wire 825DS
F68/320	3 phase 5 wire 825DS
E68/014	Stainless steel side panel 826
\$99/047**	Class A airbreak
**	Remote control box
**	Magnetic cutlery saver
Shipping specification	
Packing dimensions (h x w x d)	810mm x 650mm x 980mm
Packing volume	0.516m ³
Packing weight (gross/net)	75kg/65kg

- This option must be ordered with the machine. All diagram dimensions are in mm

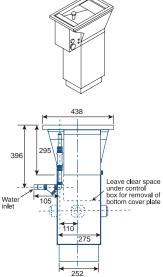


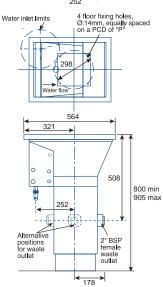


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904	
General	
Mounting	Free standing, welded into tabling or sealed into hopper rim welded into tabling.
Capacity	1000 covers per sitting. 500kg of waste per hour.
Dimensions (h x w x d)	800-905mm x 438mm x 564mm
Cut out dimensions - Unit	510mm x 385mm
Cut out dimensions - Rim	494mm x 368mm
Electrical information	47411111 X 30011111
	2.21/14/22/110/
Motor	1.1kW (1½HP).
Voltages	230-1-50
	400-3-50
	440-3-60
Fuse rating	16A - 1 phase
	6A - 3 phase
Operator controls	IP65 rated integral on/off control buttons.
Installation information	
Water connection	15mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains
Waler connection	water supply specify class A air break with special baffle.
Water consumption	14-18 litres per minute
Water consumption	
Waste connection	2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of
FL . · · · ·	1 in 7.
Electrical connection	2.5m mains cable wired into integral controller.
Other features	
Water control	Solenoid valve for automatic water control.
Operator safety	Metal baffle and time delayed interlock system.
Special features	Automatic thermal overload to protect the motor.
	Automatically reversible motor for extended operating life.
	Adjustable machine height.
Customer options	
Costotilei opiiolis	Class A airbreak.
	Magnetic cutlery saver.
	Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost.
	Hopper rim for sitting in tabling for ease of service.
	Remote control box.
Product code details	
F54/100	1 phase 904
F54/120	3 phase 904
E30/095	Hopper rim to weld into tabling
	Remote control box
\$99/047**	
377/047	
**	Magnetic cutlery saver
	Cutlery/Silver saver baffle
Shipping specification	
Packing dimensions (h x w x d)	640mm x 500mm x 950mm
Packing volume	0.304m ³
Packing weight (gross/net)	71kg/60kg
904 Trough Variation	
	he end of a scrapping trough for lengths upto 3m.
	ouble trough unit is required in a central position.
General	
Mounting	Connect to scrapping trough.
Dimensions (h x w x d) Single	800-905mm x 551mm x 302mm
Dimensions (h x w x d) Double	800-905mm x 800mm x 302mm
Electrical information	
Operator controls	IP65 rated waterproof wall mounted control box.
	Motor on buttons (clockwise and anticlockwise) and off button.
Other features	
Special features	Manually reversible motor for extended life as standard.
opecial leafores	
	Automatic thermal overload to protect the motor.
	Adjustable machine height.
Customer options	
	Magnetic cutlery saver (double troughs require two)
Product code details	
F54/101	Single trough 904 1 phase
F54/121	
	Double trough 904 1 phase
F34/1U/	
	Double trough 904 3 phase
F54/102 F54/122 **	·
F54/122 **	Double trough 904 3 phase Magnetic cutlery saver (double trough requires two)
F54/122 ** Shipping specification	Magnetic cutlery saver (double trough requires two)
F54/122 ** Shipping specification Packing dimensions - single	Magnetic cutlery saver (double trough requires two) 690mm x 580mm x 1000mm
F54/122 ** Shipping specification	Magnetic cutlery saver (double trough requires two)
F54/122 ** Shipping specification Packing dimensions - single	Magnetic cutlery saver (double trough requires two) 690mm x 580mm x 1000mm
F54/122 ** Shipping specification Packing dimensions - single Packing volume - single	Magnetic cutlery saver (double trough requires two) 690mm x 580mm x 1000mm 0.400m³
F54/122 ** Shipping specification Packing dimensions - single Packing volume - single Packing weight (gross/net) - single	Magnetic cutlery saver (double trough requires two) 690mm x 580mm x 1000mm 0.400m³ 72kg/59kg
F54/122 ** Shipping specification Packing dimensions - single Packing volume - single Packing weight (gross/net) - single Packing dimensions - double	Magnetic cutlery saver (double trough requires two) 690mm x 580mm x 1000mm 0.400m³ 72kg/59kg 800mm x 550mm x 1000mm

- This option must be ordered with the machine.
- All diagram dimensions are in mm

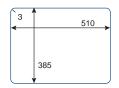




904X	
General	
Mounting	Free standing, welded into tabling or sealed into hopper rim welded into tabling.
Capacity	1000 covers per sitting. 500kg of waste per hour.
Dimensions (h x w x d)	800-905mm x 438mm x 564mm
Cut out dimensions - Unit	510mm x 385mm
Cut out dimensions - Rim	494mm x 368mm
Electrical information	
Motor	1.1kW (1½HP).
Voltages	230-1-50
	400-3-50
	440-3-60
Fuse rating	16A - 1 phase
	6A - 3 phase
Operator controls	IP65 rated integral on/off control buttons.
Installation information	The contract most control cont
Water connection	15mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle.
Water consumption	14-18 litres per minute
Waste connection	$2^{\prime\prime}$ BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7.
Electrical connection	2.5m mains cable wired into integral controller.
Other features	
Water control	Solenoid valve for automatic water control.
Operator safety	Metal baffle and time delayed interlock system.
Special features	Automatic electronic overload to protect the motor.
·	Automatically reversible motor for extended operating life.
	Machine status indicator and alarm.
	Motor seal failure indicator, alarm and immobilizer.
	Low-load cut-out for energy and water efficiency.
	Automatic self-cleaning system.
	Adjustable machine height.
Customer options	1 1
	Class A airbreak.
	Magnetic cutlery saver.
	Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost.
	Hopper rim for sitting in tabling for ease of service.
	Remote control box.
Product code details	Tremote Control Dox.
	1 phase 904X
	3 phase 4 wire 904X
	3 phase 5 wire 904X
	Hopper rim to weld into tabling 904X
	Remote control box
	Class A airbreak
	Magnetic cutlery saver
**	
Shipping specification	Collery, Shiver Burlie
Packing dimensions (h x w x d)	640mm x 500mm x 950mm
Packing volume	0.304m³
Packing voidine Packing weight (gross/net)	71kg/60kg
racking weight (gloss/fiel)	/ 1kg/ 00kg

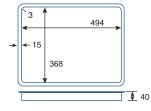
- ** This option must be ordered with the machine.
- * All diagram dimensions are in mm

Dimensions of cut-out in tabling

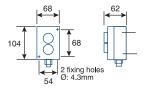


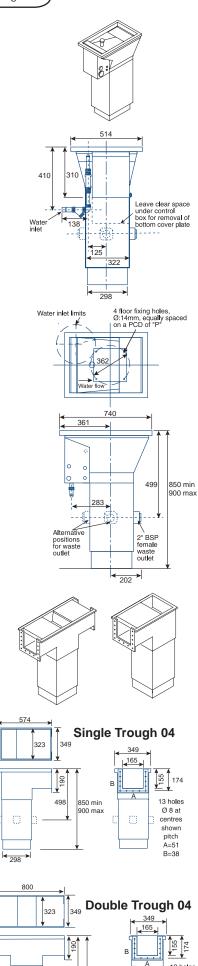
The waste disposer hopper can be welded directly to the cut-out in the tabling, or sealed to a special hopper rim which is itself welded to the cut-out.

Dimensions of hopper rim



Optional remote button box





1204	
General	
Mounting	Free standing, welded into tabling or sealed into hopper rim welded into tabling.
Capacity	1450 covers per sitting. 700kg of waste per hour.
Dimensions (hxwxd)	850-900mm x 514mm x 740mm
Cut out dimensions - Unit	685mm x 460mm
Cut out dimensions - Rim	672mm x 444mm
Electrical information	
Motor	2.2kW (3HP)
Voltages	400-3-50
Fuse rating	440-3-60 10A - 3 phase
Operator controls	IP65 rated integral on/off control buttons.
Installation information	in 65 rated fillegral on/on conitor bollons.
Water connection	22mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle.
Water consumption	18-27 litres per minute.
Waste connection	2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7.
Electrical connection Other features	2.5m mains cable wired into integral controller.
Water control	Solenoid valve for automatic water control.
Operator safety	Metal baffle and time delayed interlock system.
Special features	Automatic thermal overload to protect the motor.
	Automatically reversible motor for extended operating life.
	Adjustable machine height.
Customer options	
	Class A airbreak.
	Magnetic cutlery saver.
	Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost.
	Hopper rim for sitting in tabling for ease of service.
	Remote control box.
Product code details	2 1004
	3 phase 1204 Hopper rim for welding into table 1204
	Remote control box
	Class A airbreak
	Magnetic cutlery saver
**	· ·
Shipping specification	,
Packing dimensions	800mm x 550mm x 1000mm
Packing volume	0.440m ³
Packing weight (gross/net)	97kg/81kg
1204 Trough Variation	ns
A single trough unit is connected at th	e end of a scrapping trough for lengths upto 3m. uble trough unit is required in a central position.
General	
Mounting	Connect to scrapping trough.
Dimensions (h x w x d) single	850-900mm x 574mm x 349mm
Dimensions (h x w x d) single Dimensions (h x w x d) double	11 0 0
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm
Dimensions (h x w x d) single Dimensions (h x w x d) double	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box.
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button.
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life.
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life. Automatic thermal overload to protect the motor.
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features Special features	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life.
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life. Automatic thermal overload to protect the motor. Adjustable machine height.
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features Special features	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life. Automatic thermal overload to protect the motor.
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features Special features Customer options	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life. Automatic thermal overload to protect the motor. Adjustable machine height. Magnetic cutlery saver. (double troughs require two)
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features Special features Customer options Product code details F54/221	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life. Automatic thermal overload to protect the motor. Adjustable machine height. Magnetic cutlery saver. (double troughs require two)
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features Special features Customer options Product code details F54/221	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life. Automatic thermal overload to protect the motor. Adjustable machine height. Magnetic cutlery saver. (double troughs require two) Single trough 1204 3 phase
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features Special features Customer options Product code details F54/221	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life. Automatic thermal overload to protect the motor. Adjustable machine height. Magnetic cutlery saver. (double troughs require two) Single trough 1204 3 phase Double trough 1204 3 phase
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features Special features Customer options Product code details F54/221 F54/222 ** Shipping specification Packing dimensions - single	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life. Automatic thermal overload to protect the motor. Adjustable machine height. Magnetic cutlery saver. (double troughs require two) Single trough 1204 3 phase Double trough 1204 3 phase Magnetic cutlery saver (double trough requires two)
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features Special features Customer options Product code details F54/221 F54/222 ** Shipping specification Packing dimensions - single Packing volume - single	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life. Automatic thermal overload to protect the motor. Adjustable machine height. Magnetic cutlery saver. (double troughs require two) Single trough 1204 3 phase Double trough 1204 3 phase Magnetic cutlery saver (double trough requires two) 690mm x 580mm x 1000mm 0.400m³
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features Special features Customer options Product code details F54/221 F54/222 ** Shipping specification Packing dimensions - single Packing volume - single Packing weight (gross/net) - single	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life. Automatic thermal overload to protect the motor. Adjustable machine height. Magnetic cutlery saver. (double troughs require two) Single trough 1204 3 phase Double trough 1204 3 phase Magnetic cutlery saver (double trough requires two) 690mm x 580mm x 1000mm 0.400m³ 91kg/73kg
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features Special features Customer options Product code details F54/221 F54/222 ** Shipping specification Packing dimensions - single Packing volume - single Packing weight (gross/net) - single Packing dimensions - double	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life. Automatic thermal overload to protect the motor. Adjustable machine height. Magnetic cutlery saver. (double troughs require two) Single trough 1204 3 phase Double trough 1204 3 phase Magnetic cutlery saver (double trough requires two) 690mm x 580mm x 1000mm 0.400m³ 91kg/73kg 800mm x 550mm x 1000mm
Dimensions (h x w x d) single Dimensions (h x w x d) double Electrical information Operator controls Other features Special features Customer options Product code details F54/221 F54/222 ** Shipping specification Packing dimensions - single Packing volume - single Packing weight (gross/net) - single	850-900mm x 574mm x 349mm 850-900mm x 800mm x 349mm IP65 rated waterproof wall mounted control box. Motor on buttons (clockwise and anticlockwise) and off button. Manually reversible motor for extended operating life. Automatic thermal overload to protect the motor. Adjustable machine height. Magnetic cutlery saver. (double troughs require two) Single trough 1204 3 phase Double trough 1204 3 phase Magnetic cutlery saver (double trough requires two) 690mm x 580mm x 1000mm 0.400m³ 91kg/73kg

- ** This option must be ordered with the machine.
- All diagram dimensions are in mm

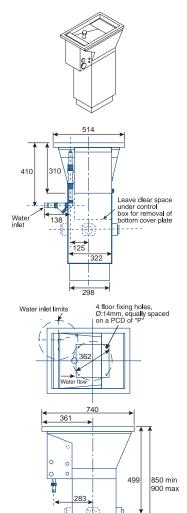
13 holes Ø 8 at

centres shown pitch A=51 B=38

498

₹ 298 ➤

850 min 900 max



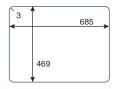
2" BSP female waste outlet

₹ 202 ➤

Mounting Free standing, welded into tabling or sealed into hopper rim welded into tabling. Capacity 1450 covers per sitting. 700kg of waste per hour. Dimensions (h x w x d) 850-900mm x 514mm x 740mm Cut out dimensions - Unit 685mm x 460mm Cut out dimensions - Rim Electrical information Motor 2.2kW (3HP). Voltages 400-3-50 440-3-60 Fuse rating 10A - 3 phase Operator controls (P65 rated integral on/off control buttons.) Installation information Water connection 22mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle. 18-27 litres per minute. Waste connection 2.5m mains cable wired into integral controller. Other features Water control Solenoid valve for automatic water control. Operator safely Metal baffle and time delayed interlock system. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal falure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver sover baffle supplied in place of standard baffle at no extra cost. Hopper rim for welding into tabling for ease of service. Remote control box. F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X F54/620 1 3 phase 6 wire 1204X F54/620 1 Appase firm re welding into tabling 1204X S59/047** Class A airbreak Magnetic cutlery sover **Cutlery/Silver sover baffle Macking diamensions (h x w x d) Mount of the control box. S09/047** Class A oirbreak Magnetic cutlery sover **Cutlery/Silver sover baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm 0.440m³	1204X		
Capacity 1450 covers per sitting. 700kg of waste per hour. Dimensions (h x w x d) 850-900mm x 514mm x 740mm Cut out dimensions - Unit 685mm x 460mm Cut out dimensions - Rim 672mm x 444mm Electrical information Motor 2,2kW (3HP). Voltages 400-3-50 440-3-60 Fuse rating 10A - 3 phase Operator controls IP65 rated integral on/off control buttons. Installation information Water connection 22mm connection. Minimum pressure (head) of 0.18 bor (1.8m). If using mains water supply specify class A air break with special baffle. Water consumption 18-27 litres per minute. Waste connection 2. 8 mains cable wired into integral controller. Other features Water control Solenoid valve for automatic water control. Operator safety Metal baffle and time delayed interlock system. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatics elf-clearing system. Adjustable machine height. Customer options Class A cirbreak. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X F54/620 1 Magnetic cutlery sover **Cutlery/Silver sover baffle Shipping specification Packing dimensions (h x w x d) Round South and So	General		
Capacity 1450 covers per sitting. 700kg of waste per hour. Dimensions (h x w x d) 850-900mm x 514mm x 740mm Cut out dimensions - Unit 685mm x 460mm Cut out dimensions - Rim 672mm x 444mm Electrical information Motor 2,2kW (3HP). Voltages 400-3-50 440-3-60 Fuse rating 10A - 3 phase Operator controls IP65 rated integral on/off control buttons. Installation information Water connection 22mm connection. Minimum pressure (head) of 0.18 bor (1.8m). If using mains water supply specify class A air break with special baffle. Water consumption 18-27 litres per minute. Waste connection 2. 8 mains cable wired into integral controller. Other features Water control Solenoid valve for automatic water control. Operator safety Metal baffle and time delayed interlock system. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatics elf-clearing system. Adjustable machine height. Customer options Class A cirbreak. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X F54/620 1 Magnetic cutlery sover **Cutlery/Silver sover baffle Shipping specification Packing dimensions (h x w x d) Round South and So	Mounting	Free standing, welded into tabling or sealed into hopper rim welded into tabling.	
Dimensions (h x w x d) Cut out dimensions - Unit 685mm x 460mm 672mm x 444mm Electrical information Motor 7.2kW (3HP). Voltages 400-3-50 440-3-60 Fuse rating 10A - 3 phase Operator controls Installation information Waiter connection Water connection 22mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle. Water consumption 18-27 litres per minute. 27 BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7. Electrical connection 2.5m mains cable wired into integral controller. Other features Water control Operator safety Metal baffle and time delayed interlack system. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic curllery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 S599/047** Class A airbreak. S599/047** Magnetic cutlery sover Cutlery/Silver sover baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing dimensions (h x w x d) 800mm x 550mm x 1000mm	Capacity		
Cut out dimensions - Unit Cut out dimensions - Rim Electrical information Motor 2.2kW (3HP). Voltages 400.3-50 440.3-60 Fuse rating 10A - 3 phase Operator controls Installation information Water connection Water connection Water connection 18-27 litres per minute. 22mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle. Water consumption 18-27 litres per minute. Water consumption 2.5m mains cable wired into integral controller. Other features Water control Operator safety Metal baffle and time delayed interlock system. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor sed failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for stitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X S54/026 S99/047** Class A airbreak **Magnetic cutlery sover **Cutlery/Silver sover baffle S99/047** Class A airbreak **Magnetic cutlery sover Cutlery/Silver sover baffle S99/047** Class A airbreak **Magnetic cutlery sover Cutlery/Silver sover baffle S99/047** Class A airbreak **Magnetic cutlery sover Cutlery/Silver sover baffle S99/047** Class A airbreak **Magnetic cutlery sover Cutlery/Silver sover baffle S99/047** Class A airbreak **Magnetic cutlery sover Cutlery/Silver sover baffle S99/047** Class A airbreak **Magnetic cutlery sover **Cutlery/Silver sover baffle S99/047** Class A airbreak **Magnetic cutlery sover **Cutlery/Silver sover baffle S99/047** Class A airbreak **Magnetic cutlery sover **Cutlery/Silver sover baffle S99/047** Class A airbreak **Magnetic cutlery sover **Cutlery/Silver sover baffle	. ,		
Cut out dimensions - Rim 672mm x 444mm Electrical information Wotor 2.2kW (3HP). Voltages 400-3-50 440-3-60 Fuse rating 10A - 3 phase Operator controls Installation information Water connection Water connection 22mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle. Water consumption 18-27 litres per minute. Waste connection 2 m BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7. Electrical connection 2.5m mains cable wired into integral controller. Other features Water control Solenoid valve for automatic water control. Operator safety Metal baffle and time delayed interlock system. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cullery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tobling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X E30/094 S54/026 S99/047** Class A airbreak. Magnetic cullery saver Cutlery/Silver saver baffle SSHopping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³	,		
Motor 2.2kW (3HP). Voltages 400-3-50 440-3-60 Fuse rating 10A - 3 phase Operator controls IP65 rated integral on/off control buttons. Installation information Water connection 22mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle. Water consumption 18-27 litres per minute. Water connection 2.5m mains cable wired into integral controller. Other features Water control Solenoid valve for automatic water control. Operator safety Metal baffle and time delayed interlack system. Special features Automatic electronic overload to protect the motor. Automatic electronic overload to protect the motor. Automatic self-cleaning system. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/094 S54/026 Remote control box. S99/047** Class A airbreak Magnetic cutlery saver Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) B00mm x 550mm x 1000mm Packing volume 0.440m³			
Motor 2.2kW (3HP). Voltages 400-3-50 440-3-60 Fuse rating 10A - 3 phase Operator controls IP65 rated integral on/off control buttons. Installation information Water connection 22mm connection. Minimum pressure (head) of 0.18 bor (1.8m). If using mains water supply specify class A air break with special baffle. Water consumption 18-27 litres per minute. Waste connection 2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7. Electrical connection 2.5m mains cable wired into integral controller. Other features Water control Solenoid valve for automatic water control. Operator safety Metal baffle and time delayed interlock system. Special features Automatic electronic overload to protect the motor. Automatic electronic overload to protect the motor. Automatic electronic overload to protect the motor. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A cirbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X Happer rim for welding into tabling 1204X S59/047* Class A airbreak Magnetic cutlery saver *** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x x x d) 800mm x 550mm x 1000mm O.440m³			
Voltages 400-3-50 440-3-60 Fuse rating 10A - 3 phase Operator controls 1P65 rated integral on/off control buttons. Installation information Water connection 22mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle. Water consumption 18-27 litres per minute. Waste connection 2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7. Electrical connection 2.5m mains cable wired into integral controller. Other features Water control Solenoid valve for automatic water control. Operator safety Metal baffle and time delayed interlock system. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S59/047** Class A airbreak Magnetic cutlery saver ** Uculery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³		2 2kW (3HP)	
Fuse rating 10A - 3 phase Operator controls IP65 rated integral on/off control buttons. Installation information Water connection 22mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle. Water consumption 18-27 litres per minute. Waste connection 2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7. Electrical connection 2.5m mains cable wired into integral controller. Other features Water control Solenoid valve for automatic water control. Operator safety Metal baffle and time delayed interlock system. Special features Automatic electronic overload to protect the motor. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/620 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S599/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 80mm x 550mm x 1000mm Packing volume 0.440m³			
Fuse rating 10A - 3 phase 1P65 rated integral on/off control buttons. 1P65 rated integral off on 1P65 page 1975 page 197			
P65 rated integral on/off control buttons.	Fuse rating		
Installation information Water connection Water connection 22mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle. Waste connection 2*BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7. Electrical connection 2.5m mains cable wired into integral controller. Other features Water control Operator safety Metal baffle and time delayed interlock system. Special features Automatic electronic overload to protect the motor. Automatic self-cleaning system. Motor seal failure indicator, alorm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/620 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/094 Hopper rim for welding into tabling 1204X S54/026 S99/047** Class A cirbreak ** Magnetic cutlery sover ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm 0.440m³		l l	
Water connection 22mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle. Waste connection 2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7. Electrical connection 2.5m mains cable wired into integral controller. Other features Water control Operator safety Metal baffle and time delayed interlock system. Special features Automatic electronic overload to protect the motor. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/620 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Loss A airbreak Magnetic cutlery saver Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³		in oo ratea integral on/on conino bollons.	
Waste connection 2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7. Electrical connection 2.5m mains cable wired into integral controller. Other features Water control Solenoid valve for automatic water control. Operator safety Metal baffle and time delayed interlock system. Special features Automatic electronic overload to protect the motor. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/620 3 phase 4 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S54/026 Remote control box. S99/047** Class A airbreak ** Magnetic cutlery saver ** Uctlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing dimensions (h x w x d)	Water connection		
1 in 7.	Water consumption	18-27 litres per minute.	
Other features Water control Solenoid valve for automatic water control. Operator safety Metal baffle and time delayed interlock system. Special features Automatic electronic overload to protect the motor. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S54/026 Remote control box. S99/047** Class A airbreak Magnetic cutlery saver Magnetic cutlery saver Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³	Waste connection		
Water control Solenoid valve for automatic water control. Operator safety Metal baffle and time delayed interlock system. Automatic electronic overload to protect the motor. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S54/026 Remote control box. S99/047* Class A airbreak Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume O.440m³	Electrical connection	2.5m mains cable wired into integral controller.	
Operator safety Metal baffle and time delayed interlock system. Automatic electronic overload to protect the motor. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X \$554/026 Remote control box. \$599/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm O.440m³	Other features		
Automatic electronic overload to protect the motor. Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S54/026 Remote control box. S99/047** Class A airbreak *** Magnetic cutlery saver *** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³	Water control	Solenoid valve for automatic water control.	
Automatically reversible motor for extended operating life. Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S54/026 Remote control box. S99/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³	Operator safety	Metal baffle and time delayed interlock system.	
Machine status indicator and alarm. Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S54/026 Remote control box. S99/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³	Special features	Automatic electronic overload to protect the motor.	
Motor seal failure indicator, alarm and immobilizer. Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X \$54/026 Remote control box. \$599/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³		Automatically reversible motor for extended operating life.	
Low-load cut-out for energy and water efficiency. Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X \$54/026 Remote control box. \$599/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³		Machine status indicator and alarm.	
Automatic self-cleaning system. Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X \$54/026 Remote control box. \$599/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³		Motor seal failure indicator, alarm and immobilizer.	
Adjustable machine height. Customer options Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X \$54/026 Remote control box. \$599/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³		Low-load cut-out for energy and water efficiency.	
Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S54/026 Remote control box. S99/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume O.440m³		Automatic self-cleaning system.	
Class A airbreak. Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S54/026 Remote control box. S99/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³		Adjustable machine height.	
Magnetic cutlery saver. Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S54/026 Remote control box. S99/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³	Customer options		
Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S54/026 Remote control box. S99/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³		Class A airbreak.	
Hopper rim for sitting in tabling for ease of service. Remote control box. Product code details F54/621 3 phase 4 wire 1204X F54/620 3 phase 5 wire 1204X E30/096 Hopper rim for welding into tabling 1204X S54/026 Remote control box. S99/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³		Magnetic cutlery saver.	
Remote control box.		Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost.	
Product code details F54/621 3 phase 4 wire 1204X		Hopper rim for sitting in tabling for ease of service.	
F54/621 3 phase 4 wire 1204X		Remote control box.	
F54/620 3 phase 5 wire 1204X	Product code details		
E30/096 Hopper rim for welding into tabling 1204X \$54/026 Remote control box. \$99/047** Class A airbreak ** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³	F54/621	3 phase 4 wire 1204X	
S54/026 Remote control box.	F54/620	3 phase 5 wire 1204X	
S54/026 Remote control box.	E30/096	Hopper rim for welding into tabling 1204X	
** Magnetic cutlery saver ** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³	\$54/026	Remote control box.	
** Cutlery/Silver saver baffle Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³	S99/047**	Class A airbreak	
Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m ³	**	Magnetic cutlery saver	
Shipping specification Packing dimensions (h x w x d) 800mm x 550mm x 1000mm Packing volume 0.440m³	**	Cutlery/Silver saver baffle	
Packing volume 0.440m³	Shipping specification		
	Packing dimensions (h x w x d)	800mm x 550mm x 1000mm	
	Packing volume	0.440m³	
	Packing weight (gross/net)	97kg/81kg	

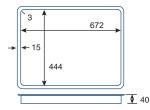
- * This option must be ordered with the machine.
- * All diagram dimensions are in mm

Dimensions of cut-out in tabling

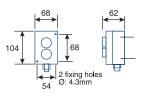


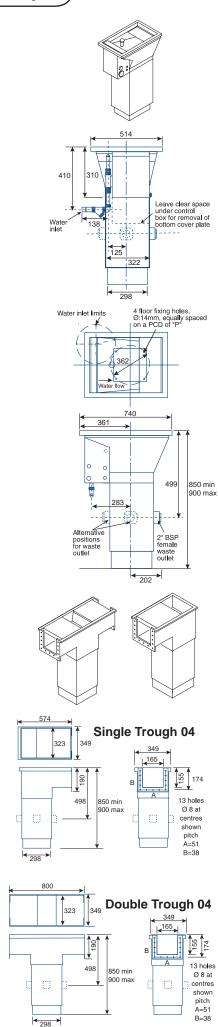
The waste disposer hopper can be welded directly to the cut-out in the tabling, or sealed to a special hopper rim which is itself welded to the cut-out.

Dimensions of hopper rim



Optional remote button box

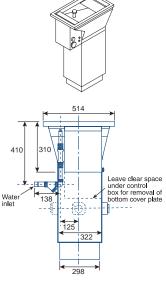


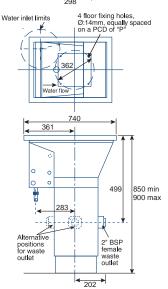


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1604	
General	
Mounting	Free standing, welded into tabling or sealed into hopper rim welded into tabling.
Capacity	1850 covers per sitting. 900kg of waste per hour.
Dimensions (h x w x d)	850-900mm x 514mm x 740mm
Cut out dimensions - Unit	685mm x 460mm
Cut out dimensions - Rim	672mm x 444mm
Electrical information	V/ 211111 X 1 1 111111
Motor	4.0kW (51/2HP)
Voltages	400-3-50
renages	440-3-60
Fuse rating	16A - 3 phase
Operator controls	IP65 rated integral on/off control buttons.
Installation information	in oo raica integral on, on connor bollons.
Water connection	22mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle.
Water consumption	27-36 litres per minute.
Waste connection	2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7.
Electrical Connection	2.5m mains cable wired into integral controller.
Other features	
Water control	Solenoid valve for automatic water control.
Operator safety	Metal baffle and time delayed interlock system.
Special features	Automatic thermal overload to protect the motor.
	Automatically reversible motor for extended operating life.
	Adjustable machine height.
Customer options	
	Class A airbreak.
	Magnetic cutlery saver.
	Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost.
	Hopper rim for sitting in tabling for ease of service.
	Remote control box.
Product code details	
F54/320	3 phase 1604
	Hopper rim for welding into tabling 1604
	Remote control box.
\$99/047**	Class A airbreak
**	Magnetic cutlery saver
**	,
Shipping specification	
Packing dimensions (h x w x d)	800mm x 550mm x 1000mm
Packing volume	0.440m³
Packing weight (gross/net)	100kg/84kg
1604 Trough Variation	
	the end of a scrapping trough for lengths upto 3m. ouble trough unit is required in a central position.
	Connect to regarding trough
Mounting Dimensions (b. v. v. v. d) single	Connect to scrapping trough. 850-900mm x 574mm x 349mm
Dimensions (h x w x d) single Dimensions (h x w x d) double	850-900mm x 800mm x 349mm
Electrical information	030-700mm x 000mm x 347mm
	ID45 rated materials of well required easter! It was
Operator controls	IP65 rated waterproof wall mounted control box.
Otherstead	Motor on buttons (clockwise and anticlockwise) and off button.
Other features	AA II ol o o of
Special features	Manually reversible motor for extended operating life.
	Automatic thermal overload to protect the motor.
	Adjustable machine height.
Customer options	
	Magnetic cutlery saver (double troughs require two)
Product code details	
	Single trough 1604 3 phase
	Double trough 1604 3 phase
**	Magnetic cutlery saver (double troughs require two)
Shipping specification	
Packing dimensions - single	690mm x 580mm x 1000mm
Packing volume - single	0.400m ³
Packing weight (gross/net) - single	97kg/90kg
Packing dimensions - double	810mm x 530mm x 1000mm
Packing volume - double	0.440m³
Packing weight (gross/net) - double	97kg/90kg
**	This option must be ordered with the machine.

- This option must be ordered with the machine.
 - All diagram dimensions are in mm

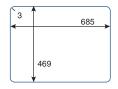




1604X	
General	
Mounting	Free standing, welded into tabling or sealed into hopper rim welded into tabling.
Capacity	1850 covers per sitting. 900kg of waste per hour.
Dimensions (h x w x d)	850-900mm x 514mm x 740mm
Cut out dimensions - Unit	685mm x 460mm
Cut out dimensions - Rim	672mm x 444mm
Electrical information	O/ ZIIII
Motor	4.0kW (51/2HP)
Voltages	400-3-50
volidges	440-3-60
Fuse rating	16A - 3 phase
Operator controls	IP65 rated integral on/off control buttons.
Installation information	I to or talea integral on/on control bollons.
Water connection	22mm connection. Minimum pressure (head) of 0.18 bar (1.8m). If using mains water supply specify class A air break with special baffle.
Water consumption	27-36 litres per minute.
Waste connection	2" BSP threaded flange for connection to 54mm piping, laid to minimum fall of 1 in 7.
Electrical connection	2.5m mains cable wired into integral controller.
Other features	1
Water control	Solenoid valve for automatic water control.
Operator safety	Metal baffle and time delayed interlock system.
Special features	Automatic electronic overload to protect the motor.
	Automatically reversible motor for extended operating life.
	Machine status indicator and alarm.
	Motor seal failure indicator, alarm and immobilizer.
	Low-load cut-out for energy and water efficiency.
	Automatic self-cleaning system.
	Adjustable machine height.
Customer options	Adjustable machine height.
Costoffier options	Class A airbreak.
	Magnetic cutlery saver.
	0 /
	Cutlery/Silver saver baffle supplied in place of standard baffle at no extra cost. Hopper rim for sitting in tabling for ease of service.
	Remote control box.
Product code details	remote control box.
	3 phase 4 wire 1604X
	3 phase 5 wire 1604X
	Hopper rim for welding into tabling
	 ''
	Remote control box Class A airbreak
**	Magnetic cutlery saver
	Cutlery/Silver saver baffle
Shipping specification	000 550 1000
Packing dimensions (h x w x d)	800mm x 550mm x 1000mm
Packing volume	0.440m ³
Packing weight (gross/net)	100kg/84kg

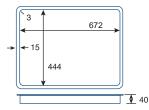
- ** This option must be ordered with the machine.
- * All diagram dimensions are in mm

Dimensions of cut-out in tabling



The waste disposer hopper can be welded directly to the cut-out in the tabling, or sealed to a special hopper rim which is itself welded to the cut-out.

Dimensions of hopper rim



Optional remote button box

